





Shaker Table with Integrated OD/FI System

Group 473P – Kailey Carpenter, Itan Gross, Dante Macean, Stefano Marconi, Carlos Rios, Rachel Wrobel

OWERING THE NEW ENGINEER TO TRANSFORM THE FUTURE



Presentation Overview

Meet the 473P Cell Service Providers Team	3
Product Overview	4
Hedgehog Concept	6
Key Product Specifications	7
Prototype Demonstrations	9
Design Analysis and Highlights	15
Design Evolution	23
Cost Analysis	34
Total Overview	36
Backup Slides	39



Meet the 473P Cell Service Providers Team



Rachel Wrobel





Kailey Carpenter Ste

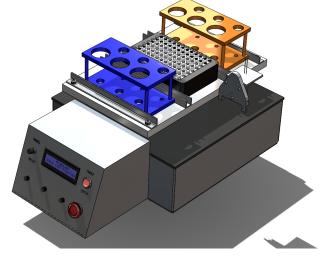
Stefano Marconi



Carlos Rios



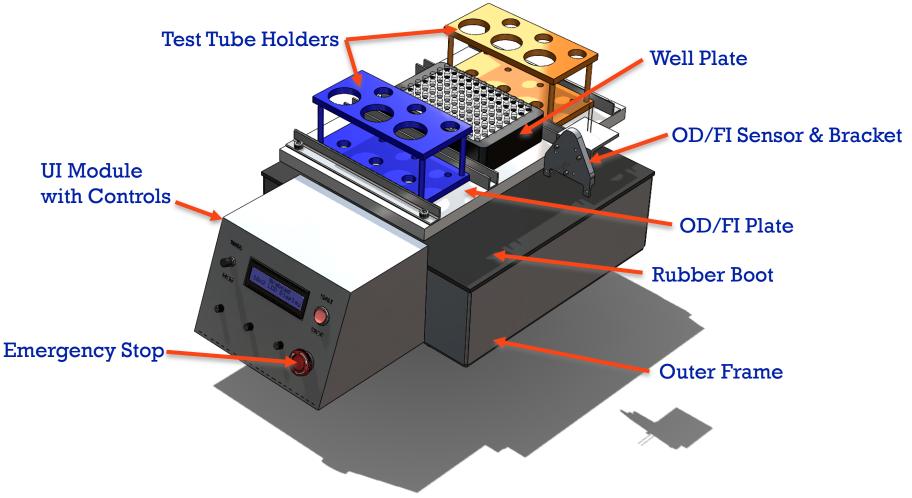
Itan Gross



CAD rendering of the Cell Service Provider's team shaker table design



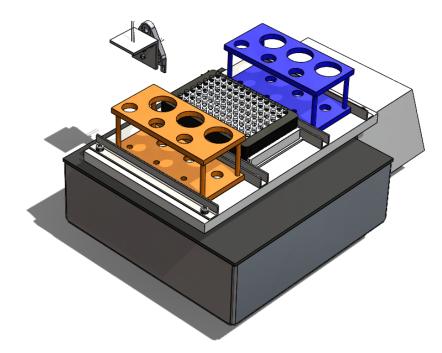
Product Overview

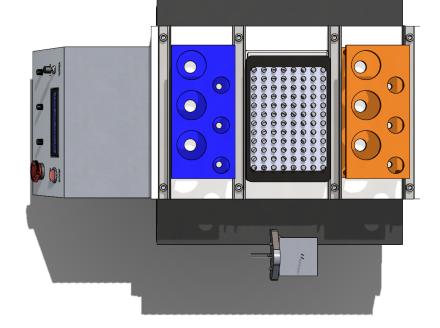


Front isometric view of shaker table



Product Overview





Back isometric view of shaker table

Top view of shaker table

Hedgehog Concept

 Our main goal while designing was to create a well made, easy-to-use product at a reasonable cost.

Highly serviceable and manufacturable while still being economically practical What we are **best** at

High quality motor function through simplistic programming and electronic component selection

Sturdy and reliable while maintaining a minimalist and compact formfactor

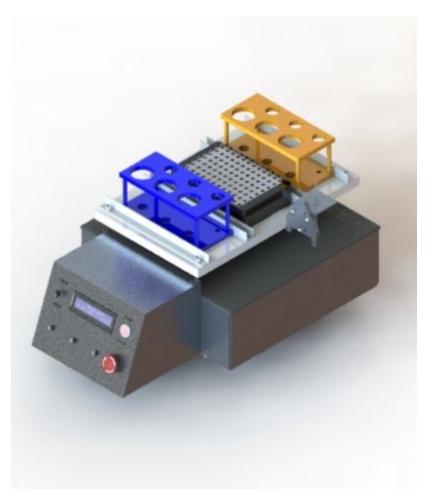
> Our **economic** edge

What we are **passionate** about

6

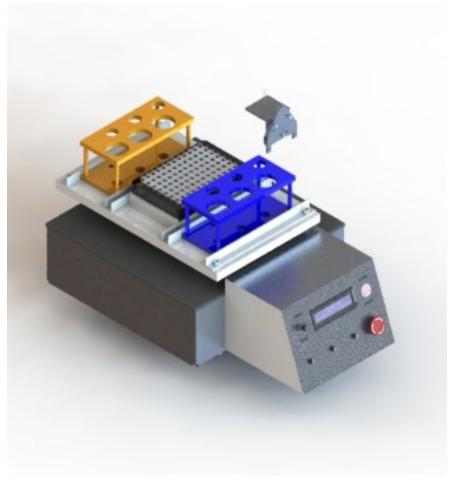
Key Product Specifications

- Detachable User Interface (UI) module that disconnects from shaker table while maintaining shaking operations
- Manufactured for <\$500</p>
- IP-X5 Certified Waterproof rating for working electronics (except UI module)
- Generates multiple motion patterns (linear, orbital, double orbital) at variable speeds defined by user
- Accommodates two test tube holders and one well plate



Key Product Specifications

- Integrated Optical Density/Fluorescent Intensity (OD/FI) light sources emitting ~365nm of light
- Includes OD/FI photoresistor sensor unit for solution measuring purposes
- Can withstand environments with temperatures ranging from 0°C (32°F) to 70°C (158°F)

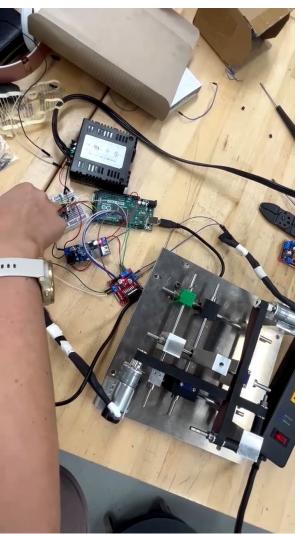




Prototype Demonstrations

Prototype Demos – Motion Patterns

- Three motions:
 - Linear
 - Orbital
 - Double Orbital
- Average RPM = 390
- lst step



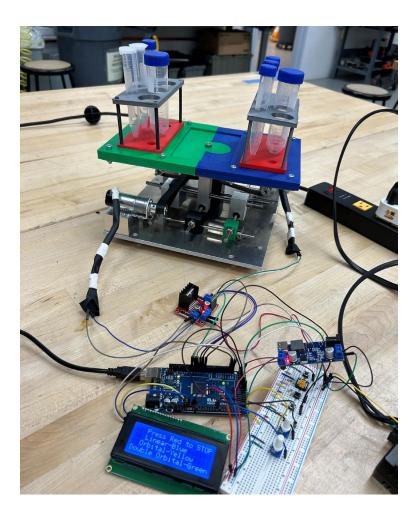
Prototype Demos – IP-X5 Test

- Water test
- Heat shrink, electrical tape, waterproof Loctite used
- 4 minutes of water spray with commercial hose



Prototype Demos – Full Machine Test

- Collision of finished electrical, code, mechanical assembly
- Functions tested include self sustained operation (linear test), adjustable parameters, and safety features



Prototype Demos – Temperature Test

- Withstand as low as 0°C and up to 70°C
- Fridge and mini oven used
- Still to be conducted
- PETG melting point = 220 °C
- Perf board assembled

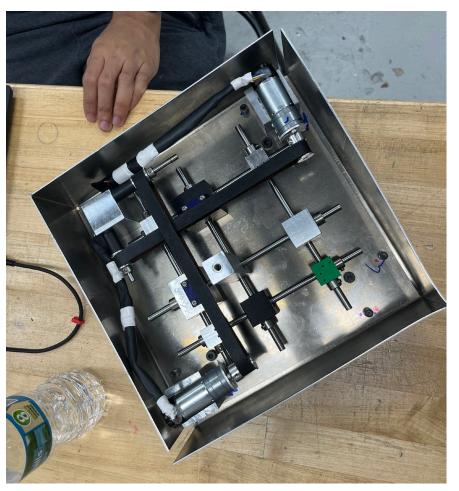
PLA 55°C	PETG	PLA	PETG	
55°C			PETG	
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	68°C	ISO 75	ISO 75	
3 GPa*	2.1 GPa	ASTM D638	ASTM D638	
-160°C	220-245°C	ISO 11357	ISO 11357	
-60°C	80-82°C	ISO 11357	ASTM E1350	
2%	14%	ASTM D638	ASTM D638	
MPa**	45.8 MPa	ASTM D638	ASTM D638	
5	4 MPa**	2.1 GPa 5-160°C 220-245°C 5-60°C 80-82°C 2% 14% 4 MPa** 14%	2.1 GPa 2.1 GPa 5-160°C 220-245°C ISO 11357 5-60°C 80-82°C ISO 11357 2% 14% ASTM D638 4 MPa** 45.8 MPa ASTM D638	

PETG [Polyethylene Terephthalate Glycol-Modified], one of the most widely used filamen

Prototype Demos – Drop Test

Dropped from 75 cm height

- Sheet metal walls added to protect internal components
- Designed with strong motor mounts in mind





Design Analysis and Highlights

Design Highlights

- Major Changes from Fall 2022 Design
 - Fall 2022: Nema 17 Stepper Motors → Spring 2023: 12V DC Polulu 25D Gearmotors
 - The original design utilized stepper motors, however in order to achieve variable speed capabilities and be able to withstand a wide temperature range, DC motors were chosen. Analysis as to how these motors were completed and can be seen in the proceeding slides.
- Fall 2022: No Integrated OD/FI system → Spring 2023: Designed Integrated OD/FI system
 - The original design only focused on the shaking aspect of the table design, but to make the product more appealing to a variety of potential customers, an integrated OD/FI system was designed.



Motor Selection Analysis – Torque

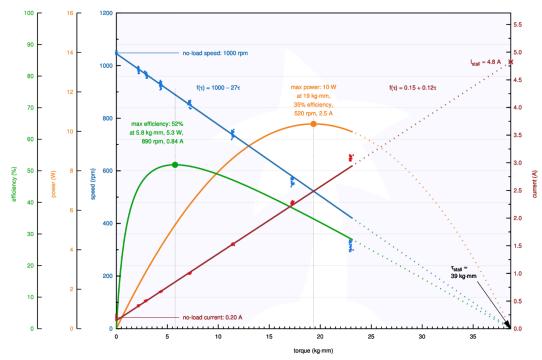
- Torque analysis begins with finding the axial force experienced by the motor shaft.
 - $F_a = mg\mu = (2.27 \ kg) \left(9.81 \frac{m}{s^2}\right) (0.51) = 11.4 \ N$
 - Motor experiences an axial force of 11.4 N

- Next, the torque required from the motor could be determined using the following equation:
 - $T = \frac{F_a r}{1000\eta} = 0.11 \text{ Nm}$
 - From the above, it was found that the motors would need to supply a minimum torque of 0.11 Nm.

Motor Selection Analysis – Speed vs. Torque Plot

- Polulu Robotics and Electronics manufactures 12V DC motors with encoders
- After looking at speed vs. torque plots, a 9.7:1 Metal Gearmotor 25D HP 12 V was selected

Pololu Items #3202, #4842 (9.7:1 Metal Gearmotor 25D HP 12V) Performance at 12 V

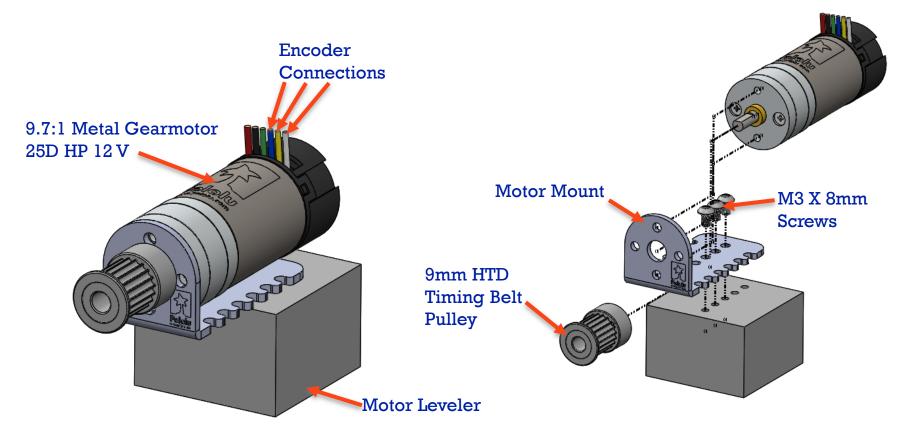


 At 350 rpm, the selected motor can provide 0.27 Nm of torque, which is over two times the required torque.
 Additionally, it can run up to 1000 rpm and can still supply more than enough torque



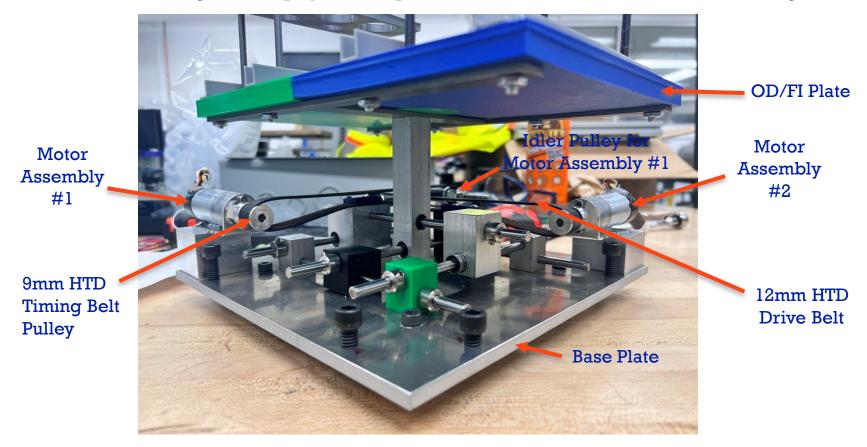
Motor Selection Analysis

Below is an image of one of the motor assemblies.



Motor Selection Analysis

Below is an image of the physical implementation of the motors into our design.



Drop Test Analysis – Outer Frame

Analysis Proving Resilience to 75 cm Drop $V_f^2 = V_i^2 + 2a\Delta y \rightarrow$

 $V_f = \sqrt{2\left(9.8 \ \frac{m}{s^2}\right)(0.75m)} = 0.4 \text{ m/s} = \text{Velocity on impact}$

$$F = \frac{mv^2}{2d} \rightarrow$$

 $\frac{(1.135 kg)(0.4m)^2}{2(0.142m)} = 0.64 \text{ N Force on impact}$

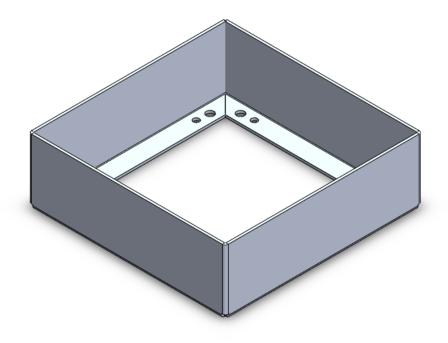
$$\sigma = \frac{F}{A} \rightarrow$$

 $\frac{0.64 N}{6.4 m^2} = 10 Pa = Stress on impact$

Aluminum Yield Strength is 270 MPa >> 10Pa

Drop Test Analysis – Outer Frame

 From the analysis completed on the previous slide, the outer frame was designed using 6061 T6 Aluminum sheet metal as it assists in the structural rigidity of the shaker table and assists in keeping the noise level down while operating. The image below is a CAD screenshot of the outer frame.

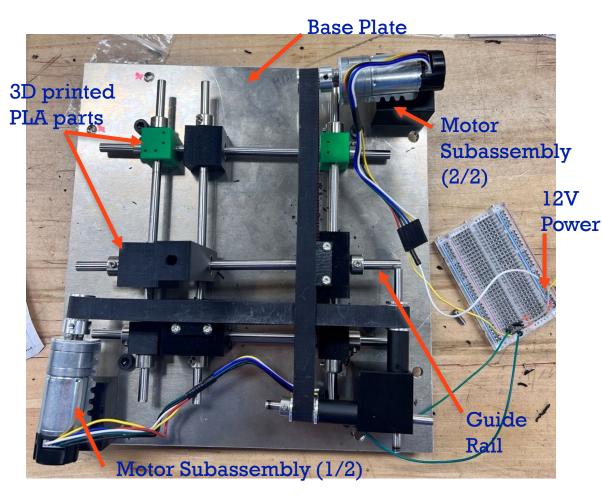




Design Evolution

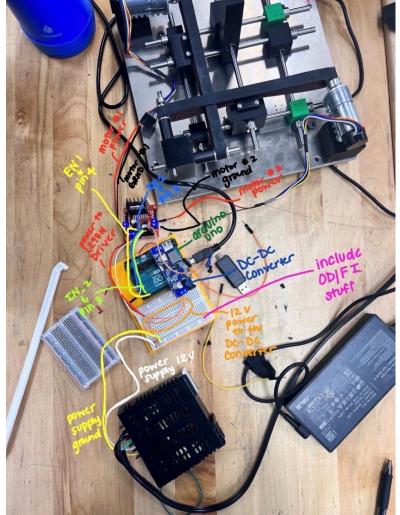
Design Evolution – Initial Build

- Mechanical Structure:
 - Machined base plate & rails
 - PLA 3D printed parts
- Electrical Structure:
 - 12V sent to motors



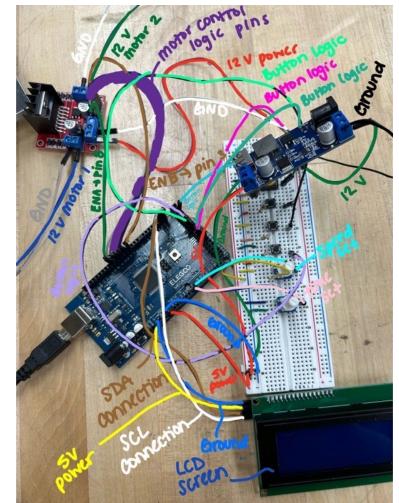
Design Evolution – Initial Wiring

- Electrical Components:
 - Breadboard
 - Arduino
 - L298 Motor controller
 - DC-DC converter
 - AC-DC converter
 - Motors
- Initially tested that the motors could perform the three patterns



Design Evolution – Current Wiring

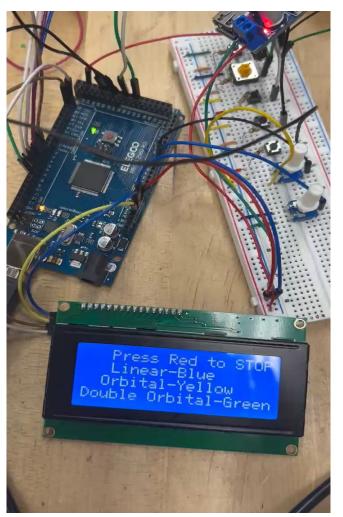
- Electrical Components:
 - Breadboard
 - Arduino Mega
 - L298 Motor controller
 - DC-DC converter
 - AC-DC converter
 - Motors
 - Buttons
 - Potentiometers
 - LCD 2004
- Capable of full machine demonstration



Design Evolution – Programming

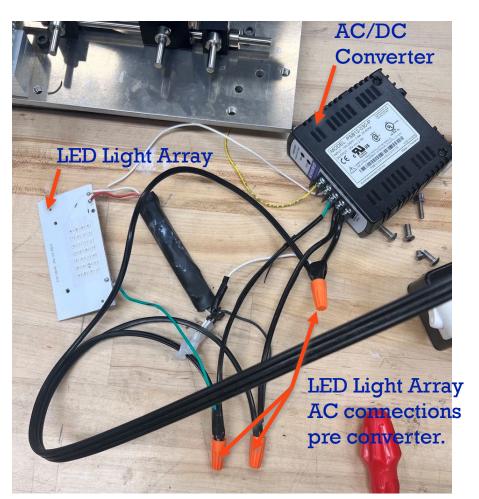
Void loop{

- While (black == low) {
 - //code for main menu displays}
- If (yellow==high & red==low) {
 - //code for orbital pattern}
- Else If (blue==high & red==low){
 - //code for linear pattern}
- Else If (green==high & red==low){
 - //code for double orbital pattern)
- Else if (red == high) {
 - //code to turn off machine and display message to LCD screen}



Design Evolution – Initial OD/FI Wiring

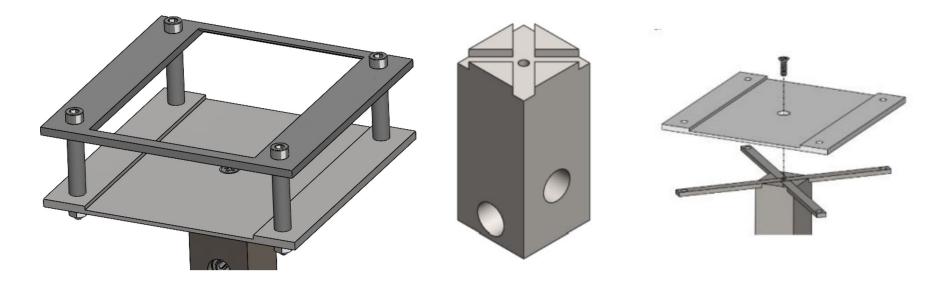
- LED light array emits ~365 nm wavelength
 - Operates on AC power
 - Power supply was spliced to power both the LED and shaker table
- LED circuit shorted and progress has been halted due to shipping delays





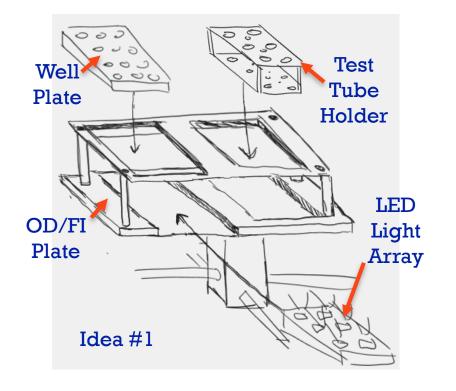
OD/FI Plate Evolution

From the Fall 2022 design, the OD/FI plate looked as so:

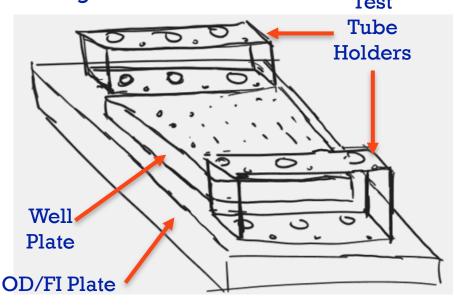


OD/FI Plate Evolution

 In order to incorporate the more test tubes and a well plate, the following design was sketched:



 Main issue was that the distance between the light array and the test tube holder/well plate was too large.



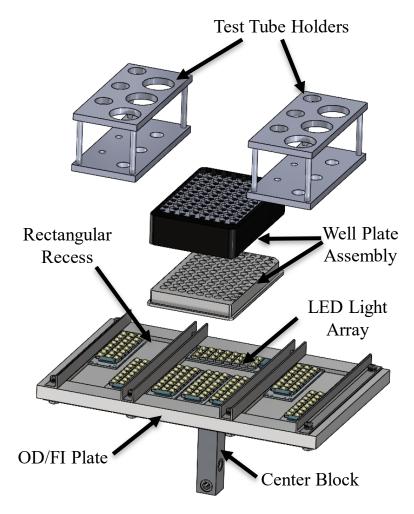


OD/FI Plate Evolution

- Using idea #2 as the guideline, the OD/FI Plate to the right was developed.
- Place-holder LED PCB arrays were used
- Support rods modified to "Hbracket" configuration

Support Bracket

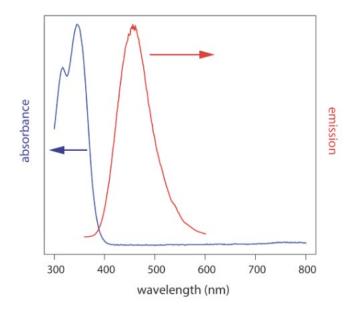
OD/FI LED Array Wiring Holes





Photoresistor/LDR Sensor Design

- LED light arrays emit light at wavelength of ~365 nm
- Use Quinine as test solution, has absorbance peaks at 250 nm and 350 nm
- Use photoresistor/LDR to detect light emitted in spectral range
 - For Quinine, emits at a wavelength of ~450 nm

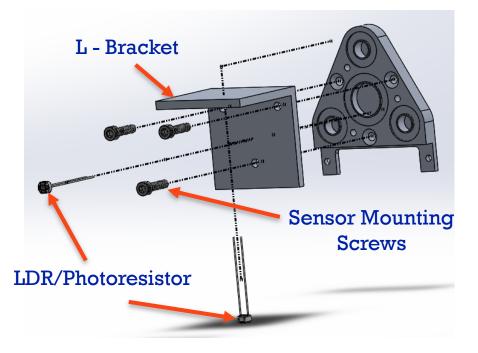


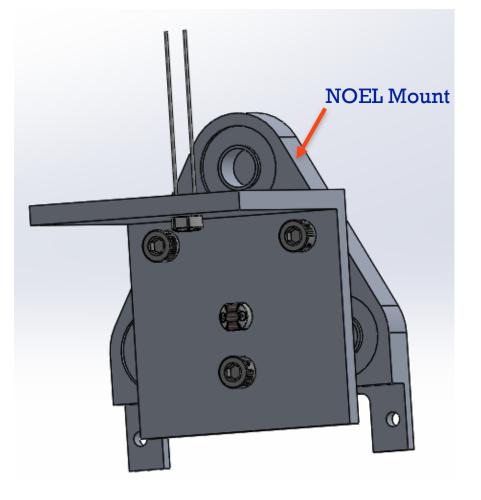
Absorbance spectrum and fluorescence emission spectrum for Quinine [3]



Photoresistor/LDR Sensor Design

 Design approach: design a sensor that measures the excitation wavelengths of Quinine that is perpendicular to the light source to not contaminate the measurement







Cost Analysis

Cost Summary – One Prototype Build

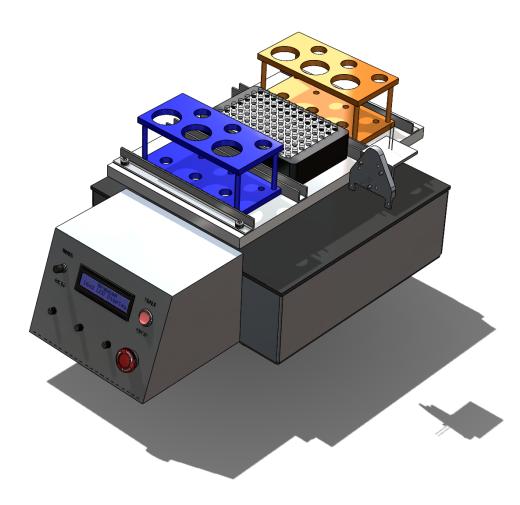
	l Prototype Build	Production Scale of 100
Mechanical Components	\$462.25	\$346.69
Electrical Components	\$150.02	\$112.52
Total	\$612.27	\$459.20

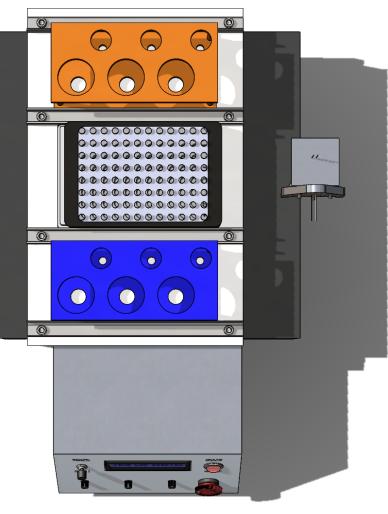
• For more information, purchase orders are available at the end of the presentation.



Total Overview

Final Product Overview







Thank you!



Backup Slides

Mechanical Purchase Order

REQUEST FOR ITEMS TO BE PURCHASED



1. Purchase Order Number: 2. Group requesting item(s):

3. Account to be charged: 4. Group member issuing PO:

Cell Service Providers (473P) MAE Mechanical Design 3

BOM Part Name	Description of item to be purchased:	Part Number	Qty.	Unit	Price	Shipping	Sub T	otal Vendor Na	ime Vendo	r Address	Vendor City/State/Zip	Vendor Phone Number
Screw Shaft Collar	303 Stainless steel set screw shaft collar, hex socket, OD 10mm, Width 6mm	6058N13 Web Site:	8 https://	Single //www.mcm	\$ 34.56 aster.com/6		9.69 \$ 44	.25 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Screw Shaft Collar	303 Stainless steel set screw shaft collar, hex socket, OD 12 mm, Width 8 mm	6058N14	4	Single	\$ 17.28	\$	9.69 \$ 26	.97 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
12mm Belt Pulleys	Corrosion resistant HTD Timing Belt Pulley, press fit mount, finished bore type, MATL: Aluminum	Web Site: 3684N14 Web Site:	2	//www.mcm Single //www.mcm	\$ 16.92	\$	9.69 \$ 26	.61 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
12mm Belt Idler Pulleys	High-strength HTD timing Belt Idler Pulley, finished bore type, MAT: Aluminum	3693N13 Web Site:	2		\$ 19.34	\$	9.69 \$ 29	.03 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Pulley Rod Shims	18-8 Stainless Steel Round Shim, 0.1mm thick, 5mm ID	98089A205 Web Site:		//www.mcm		8089a205/		.44 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Unthreaded Spacer Stocks	Unthreaded spacer shock, polypropylene spacer stock, 1/2" OD	92377A620 Web Site:	https:/		aster.com/9	2377A620-92377.	A120/	.10 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
12V DC Motor	12V, 1000 RPM, 300mA, metal gearmotor with 48C CPR Encoder	Pololu #: 4842 Web Site:		Single //www.polol Single		ict/4842	7.95 \$ 105		920 Pilot Roa	d, Las Vegas		702-262-6648
Guide Rail Shafts	6mm linear motion shafts, 200mm long, raw stock material	6112K52 Web Site: 89015K17	https:/	Single //www.mcm Single	aster.com/6	459K1/		.70 McMaster-		Box 5370	Princeton, NJ 08543-5370 Princeton, NJ 08543-5370	(609) 689-3000
Sheet Metal frame Sheet Metal frame Hex Head Screws	6" by 48" sheet metal to provide for 4.25" by 40" dimensions	Web Site: 91251A581		//www.mcm		9015K17/		.53 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Sheet Metal frame Hex Head Screws Shaker Plate Assembly Socket Screws	alloy steel socket head screws, thread size 5.6" - 18, UNC thread type. Black Oxide Alloy Steel Socket Head Screw, 10-32, 7/8" Long	Web Site: 91251A346		//www.mcm		1251a581/		.33 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Steel Hex Nuts	Low Strength, Steel Hex Nut, Zinc-plated, 10-32, fread size	Web Site: 90480A195	1		\$ 2.20	\$	9.69 \$ 11	.89 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
L-channel Aluminunm extrusion	Multipurpose 6061 aluminum 90 degree angle, 2ft long, 1/16" thickness	Web Site: 8982K65	1		\$ 2.60	\$	9.67 \$ 12	.27 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Pulley Shafts/Rods	Pulley shafts and rods for directional movements	Web Site: 6112K37 Web Site:	1	//www.mcm Single //www.mcm	\$ 10.98	\$	8.87 \$ 19	.85 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Button Head Cap Screws for Drive Rails	button head cap screws for drive rails	92095A160 Web Site:	1		\$ 5.96	\$	8.87 \$ 14	.83 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Bearings	bearings for motor levelers	3766N13 Web Site:	6	Single	\$ 10.62			.49 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
M6 Alloy Steel Socket Head Screw	M6 Alloy steel socket head screw	91290A316 Web Site:	1 https://	//www.mcm		1290A316/		.84 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Medium-Strength Steel Hex Nuts - Grade 5 Black Corrosion-Resistant Coated, 5/16"-18	medium high strength steel hex nuts	98797A030 Web Site:		//www.mcm		8797A030/		.41 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Support Blade Screw	support blade screw	92210A199 Web Site:		Single //www.mcm Single		2210A199/		.24 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Silicone for Boot	Silicone material to wrap around the boot	1460N32 Web Site: 3682N3	https:/	//www.mcm Single	aster.com/1	460N32/		.17 McMaster-		Box 5370 Box 5370	Princeton, NJ 08543-5370 Princeton, NJ 08543-5370	(609) 689-3000
Belt	Drive belt to attach to motor shafts	Web Site: 91251A128		//www.mcm		682N3/		.06 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Sensor Bracket Screws Neoprene Rubber Feet	Sensor Bracket screws Neopere rubber material for water resistance purposes	Web Site: 9546K212	https://	//www.mcm Single	aster.com/9 \$ 16.36	1251A128/ \$1		.28 McMaster-		Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
ODFI L bracket screws	ODFI L shaped brackets for fastening purposes	Web Site: 8982K945	1	//www.mcm Single	\$ 40.16	\$ 1		.08 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
ODFI U bracket screws	ODFLU shaped brackets for fastening purposes	Web Site: 9001K6	1	Single	\$ 9.68		8.92 \$ 28	.60 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Screws for ODFI Plate	Scres used on ODFI Plate	Web Site: 90128A946 Web Site:	1	//www.mcm Single //www.mcm	\$ 4.57			.57 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
Nuts for ODFI Plate	Nuts for ODFI Plate	90480A195 Web Site:	1		\$ 2.20	\$	- \$ 2	.20 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
M3X0.5 Screws	M3X0.5 screws for fastening purposes	92095A179 Web Site:	6		\$ 5.83	\$ 1	8.92 \$ 24	.75 McMaster-	Carr P.O.	Box 5370	Princeton, NJ 08543-5370	(609) 689-3000

TOTAL \$ 649.40

Sean R. Niemi Dept of Mech and Aero Eng. Building B, Room 305 Deliver to whom: Delivery location:

Electrical Purchase Order

REQUEST FOR ITEMS TO BE PURCHASED

Date Requested:

1. Purchase Order Number:	1
Group requesting item(s):	Cell Service Providers (473P
Account to be charged:	MAE Mechanical Design 3
Group member issuing PO:	Stefano Marconi

BOM Part Number	BOM Part Name	Description of item to be purchased:	Part Number	Qty.	Unit	Price	Shipping	Sub To	tal V	endor Name	Vendor Address	Vendor City/State/Zip	Vendor Phone Number
EML4502-E1	Arduino Mega	Electrical control board, USB connection, reset	A000067	1	1	\$ 48.20		- \$ 48.		Amazon	410 Terry Ave N	Seattle, WA 98109	1-888-280-4331
		buttons, containing digital and analog inputs.		https://w	ww.amazor						f=sr 1 3?crid=132N6J8D1261L&keywords=arduino+me		
EML4502-E2	LDR Photoresistor	Photoresistors for ODFI Electrical components and	H-4716	1	1	\$ 14.99		- \$ 14.	99	Hilitchi		Shenzen, Guangdong, 518109	
		sensors.		https://w	ww.amazor	n.com/Hilitchi-L	ependent-Photo		conduc	tive-Resistance	<pre>/dp/B08L6HGNTP/ref=sr 1 3?crid=4URUHFVFNSDY&</pre>		:1679675796&s=industrial&sp
EML4502-E3	Bread Board	Bread board for wiring between arduino and motors	32110000	1	1	\$ 9.99		- \$ 9.	99 E	ML4502 Lab	571 Gale Lemerand Drive	Gainesville, Florida, 32603	
				https://w	ww.amazor		breadboard-Set		ard/dp/E		f=sr_1_3?keywords=Breadboard+Arduino&qid=1681748		
EML4502-E4	Liquid Crystal Display (LCD)	Glass plate, Liquid crystal material with polarizing	43211900	1	1	\$ 11.99	\$	- \$ 11.9	99 E	ML4502 Lab	571 Gale Lemerand Drive	Gainesville, Florida, 32603	
Emerose er		filter.		https://w	ww.amazor	n.com/AZDelive	ery-Character-Ba	acklight-Conve	rter-Cor	mpatible/dp/B07	JH6GHPR/ref=sr 1 2 sspa?keywords=liquid+crystal+d		&sprefix=liquid+crystal+displa
EML4502-E5	LED Light Array	White Individually Addressable LED Chips 5050SMD	SK6812RGBWW-W-100P	3	1	\$20.99		- \$ 62.9	97	Amazon	410 Terry Ave N	Seattle, WA 98109	1-888-280-4331
2002 20	LED Light randy	LED Module Pixels Light DC 5V.		https://w	ww.amazor		HTING-SK6812		12B-Inc		sable/dp/B07C1XGD1X/ref=sr 1 1 sspa?keywords=LE		3-1-spons&psc=1&spLa=ZW5
EML4502-E6	Push Button	Push button to control moving patterns (orbital,	JF0022	3	1	\$ 5.99				ML4502 Lab	571 Gale Lemerand Drive	Gainesville, Florida, 32603	
2.112.1002.20	- doir D dition	double orbital)		https://w	ww.amazor						6VHT/ref=sr_1_1_sspa2crid=1EBLXXAMR9.IR8&keywo		bread%2Bboard&gid=168174
EML4502-E7	220 Ohm Resistor	Carbon resistors of 21 gauge lead.	B07QK9ZBVZ	1	1	\$ 5.99	\$	- \$ 5.	99 E	ML4502 Lab	571 Gale Lemerand Drive	Gainesville, Florida, 32603	
2.112.1002.2.1	220 0111110010101			https://w	ww.amazor	n.com/EDGELE	EC-Resistor-Tole	erance-Multiple	-Resist		9ZBVZ/ref=sr 1 1 sspa?crid=2l8YRROL45YJ0&keywo	rds=220%2Bohm%2Bresistor&c	id=1681748524&sprefix=220%
EML4502-E8	Heat Shrink	Heat-Shrink Tubing	7496K411	1	1	\$ 8.45		- \$ 8.4	45 M	IcMaster-Carr	P.O. Box 5370	Princeton, NJ 08543-5370	(609) 689-3000
211124002 20	Hour Shiring	1 Foot Long, 0.06" ID Before Shrinking		https://w	ww.mcmas		41-7496K411/						
EML4502-E9	Loctite Clear Silicone Water proof Sealant	Silicone waterproof sealant	908570	1	1	\$ 12.56	\$	- \$ 12.	56	Amazon	410 Terry Ave N	Seattle, WA 98109	1-888-280-4331
21124002 20	Locate clear billeone Water proor bealant	Silicone waterproof sealant		https://w	ww.amazor	n.com/Loctite-S	Silicone-Waterpr	oof-2-7-Ounce	-908570	0/dp/B0002BBX	3U/ref=sr_1_3?crid=2SGB3UQ57YFQN&keywords=wat	erproof+silicone+sealant&qid=16	79619553&sprefix=waterproo
EML4502-E10	DC-DC Converter	12V DC to 5V voltage drop converter	LM2596	1	1	\$ 8.99		- \$ 8.9	99 E	ML4502 Lab	571 Gale Lemerand Drive	Gainesville, Florida, 32603	
EIME#302-E10	DC-DC COnverter	124 DO to 34 Voltage drop converter		https://w	ww.amazor		-Converter-3-0-4		upply/d	p/B08NV3JCBC	C/ref=sr_1_5?crid=2PNK2CWHOPWY5&keywords=DC-		&sprefix=dc-dc+converte%2Ca
EML4502-E11	L298N Driver	L298N DC Motor Driver Module	B07BK1QL5T	1	1	\$ 11.49	\$	- \$ 11.4	49 E	ML4502 Lab	571 Gale Lemerand Drive	Gainesville, Florida, 32603	
EINE4302-ETT	L236N DIIVer	E296IN DC Motor Driver Module		https://w	ww.amazor	n.com/HiLetgo-	Controller-Step	per-H-Bridge-M	lega256	60/dp/B07BK1C	L5T/ref=sr 1 1 sspa?crid=3MBJ70EYC5JI3&keywords	=L298N+driver&gid=168174821	4&sprefix=l298n+driver%2Cap
EML4502-E12	Potentiometer	10 kOhm potentiometer	B07S69443J	1	1	\$ 7.99	\$	- \$ 7.9	99	Amazon	16C5 Zhongang Beiyuan, Futioan District	Guangdong, 518105, China	
EIME4302-E12	Potendometer	to Kohim potentiometer		https://w	ww.amazor	n.com/MCIGIC	M-Breadboard-T	Frim-Potentiom	eter-Arc	duino/dp/B07S6	9443J/ref=sr 1 3?keywords=arduino+potentiometer+10	k&gid=1682003513&sprefix=ard	uino+potenti%2Caps%2C92&
EML4502-E13	20 Gauge Wiring	20 Gauge wiring for wiring purposes.	B089CFST2X	1	1	\$ 9.99	\$ 4	4.99 \$ 14.9	98	Amazon	A3 Buliding Zhongyuanguomao techology park	Guangdong, 518105, China	n/a
EIME#302*E13				https://w	ww.amazor	n.com/Fermerr	y-Stranded-Elec	tronic-Electrica	I-Autor	notive/dp/B0890	CFST2X/ref=sr 1 6?crid=1VYTCC991ITKL&keywords=2	0%2Bgauge%2Bwiring&gid=168	1747625&sprefix=20%2Bgaud
EML4502-E14	Sound Deadening Material	Sound Deadening material used to lower sound	SLL36	1	1	\$ 49.95	\$	- \$ 49.9	95	Amazon	223 Avenue U	Brooklyn, New York, 11223	1-905-237-8384
LIVIL4302-E14	Sound Deadening Material	emitting from motors.		https://w	ww.amazor	n.com/Sound-E	eadening-Foam	n-157mil-Insula	tion/dp/	/B07B75PD8B/r	ef=sr 1 2 sspa?keywords=dynamat&gid=16807224378	ksprefix=dynam%2Caps%2C249	&sr=8-2-spons&spLa=ZW5jcr

3/20/2023

TOTAL: \$ 274.53

Deliver to whom: Delivery location: Sean R. Niemi Dept of Mech and Aero Eng. Building B, Room 305



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